WHAT IS CLAIMED IS:

- 1. A porous material comprising a plurality of columnar pores and an area surrounding the pores, the area being an amorphous area containing C, Si, Ge or a combination thereof.
- 2. A porous material according to claim 1, wherein the columnar pores are substantially unbranched.

10

- 3. A porous material according to claim 1, wherein the average interval between the centers of adjacent pores is 30 nm or less.
- 4. A porous material according to claim 1, wherein the average diameter of the columnar pores is 20 nm or less.
- 5. A porous material according to claim 1,
 20 wherein the plurality of pores have substantially the same depth direction.
 - 6. A porous material according to claim 1_r^{\star} wherein the area contains aluminum.

25

7. A porous material according to any one of claims 1 to 6, wherein the porous material is formed

on a substrate and the depth directions of the columnar pores are substantially perpendicular to the substrate.

- first material from a structure comprising the first material and a second material, wherein the structure has columnar members containing the first material and surrounded by an amorphous area containing the second material in an amount of 20 to 70 atomic% based on the total amount of the first material and the second material.
- 9. A porous material according to claim 8,
 15 wherein the first material is aluminum.
 - 10. A porous material according to claim 8, wherein the second material is Si, Ge, SiGe, C or a combination thereof.

20

- 11. A porous material according to claim 8, wherein the average interval between the centers of adjacent pores is 30 nm or less.
- 25 12. A porous material according to claim 8, wherein the diameter of the columnar pores is 20 nm or less.

13. A process for producing a porous material comprising the steps of:

preparing a structure which comprises a first material and a second material and has columnar members containing the first material and surrounded by an area containing the second material; and removing the columnar members from the structure.

10 14. A process for producing a porous material according to claim 13, wherein the structure contains the second material in an amount of 20 to 70 atomic% based on the total amount of the first material and the second material.

15

- 15. A process for producing a porous material according to claim 14, wherein the first material contains aluminum.
- 20 16. A process for producing a porous material according to claim 14, wherein the second material contains C, Si, Ge, SiGe or a combination thereof.
- 17. A process for producing a porous material
 25 according to claim 13, wherein the structure is
 formed by using a process for forming a film under a
 non-equilibrium condition.

- 18. A process for producing a porous material according to claim 13, wherein the removing step is wet etching with an acid or alkali.
- 19. A process for producing a porous material according to claim 13, further comprising after the removing step the step of expanding the diameters of pores formed by the removing step.
- 20. A process for producing a porous material according to any one of claims 13 to 19, wherein the columnar members have a diameter of 20 nm or less and an average interval between their centers of 30 nm or less.

15

2.0

21. A process for producing a porous material comprising the steps of:

preparing a structure which comprises aluminum and silicon, has columnar members containing aluminum and a silicon area surrounding the columnar members, and contains silicon in an amount of 20 to 70 atomic% based on the total amount of aluminum and silicon; and

removing the columnar members from the 25 structure.

22. A process for producing a porous material

according to claim 21, wherein the silicon area contains germanium.

- 23. A filter comprising the porous material of 5 claim 1 or 8.
 - 24. A mask material comprising the porous material of claim 1 or 8.